

## ペルー小型木造旋網漁船の操業中の安全性

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## Safety of a Peruvian Small Wooden Purse Seiner during Fishing Operations

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The safety of a Peruvian small wooden purse seiner was examined applying the Japanese safety standard for small fishing boats. The "UNA-I" which is a prototype of a Peruvian small wooden purse seiner was used in this study.

Safety coefficient  $C = \theta_p / \theta_d = 1.2$  of the "UNA-I" was obtained in the worst condition of heel during fishing operation, where  $\theta_p$  is the permissible maximum angle of heel and  $\theta_d$  is the dynamic angle of heel. Also, for heeling caused by unexpected natural irregularities at sea, the "UNA-I" was kept in reserve  $\theta_{max} / \theta_d = 3.3$ , where  $\theta_{max}$  is the angle in the maximum righting moment.

The calculated static and dynamic angles of heel ( $\theta_s, \theta_d$ ) were verified by the measured mean and maximum angles of experiments, and were approximately fitted with the measured values. The simplified method presented in this paper can be applied to examine the safety of similarly shaped small purse seiners utilized in Third World Countries.

Safety of a purse seiner during fishing operation is one of the most important subjects for fishermen, because it directly affects their life and property.

The safety study of a purse seiner is integrally correlated to each one of the individual studies related to the purse winch, the purse seine and the purse seiner. Though a theoretical consideration can be found in the Semyonov-Tyan-Shansky work,<sup>1)</sup> any applied study is difficult to find in the world.

Since Peruvian small purse seine fishing was introduced to coastal fishery, the operation has been carried out solely by the experiences of fishermen without taking into account technical knowledge on the fishing boat stability.

Based on the results obtained by the previous study,<sup>2)</sup> the purpose of this paper is to examine the safety of a Peruvian small wooden purse seiner during fishing operations in order to contribute to the most important problem confronted in Peru. For an easy application, the safety assessment was simplified as much as possible.

### Materials and Methods

#### Fishing Boat

The fishing boat "UNA-I" which is a training and research boat belonging to the Universidad

Nacional Agraria, La Molina, Peru was utilized. It has the principal dimensions of 13 gross tonnage and 36 feet length overall. This can be considered as a prototype of Peruvian small wooden purse seiners.

#### Fishing Gear

Fishing gear of the "UNA-I" is a rectangular purse seine made of 210 denier/15 multifilament nylon, English knotted and having a mesh size of 1 1/2" (inch). The principal dimensions are 123 fathoms float line length, 13.3 fathoms net height and 237 kgw total weight in water.

#### Factors Used

The factors used in this study were as follows; the angle of heel ( $\theta$ ; rad), the angle of inclination made by purse line ( $\alpha$ ; rad), the angle ( $\beta$ ; rad) between the top of the purse block and a horizontal axis passing through the center of gravity ( $G$ ), the hauling tension of the winch ( $F$ ; kgw), the displacement ( $W$ ; kgw), the distance from  $G$  to the top of the purse block ( $l$ ; m), the transverse righting lever ( $GZ$ ; m), and the metacentric height ( $GM$ ; m).

Table 1 shows the known values given as the specific factors of the "UNA-I". The values  $F$  and  $\alpha$  are given from the results of experiments.

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Table 1. Specific values of the "UNA-I"

Displacement	$W$	16,669 kgw
Metacentric height	$GM$	0.52 m
Angle between the top of purse block and horizontal axis passing through the center of gravity ( $G$ )	$\beta$	24.3°
Distance from the $G$ to the top of purse block	$l$	2.20 m
Angle of heel at the maximum righting moment	$\theta_{max}$	32°

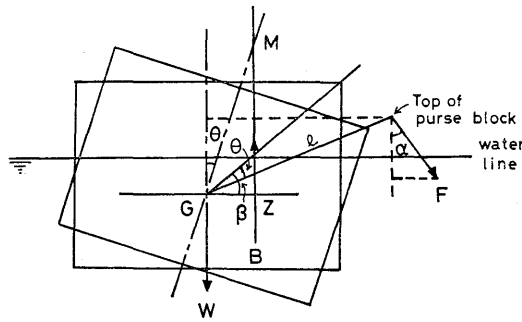


Fig. 1. Heeling when a constant hauling tension ( $F$ ) acted on the boat.

$G$ ; center of gravity,  $B$ ; center of buoyancy,  $GZ$ ; transverse righting lever,  $GM$ ; metacentric height,  $\theta$ ; angle of heel,  $\alpha$ ; angle of inclination made by the purse line,  $\beta$ ; angle between the top of the purse block and an horizontal axis passing through  $G$ ,  $W$ ; displacement,  $F$ ; hauling tension of the winch, and  $l$ ; distance from  $G$  to the top of the purse block.

Unknown value is  $\theta$ .

#### Static Angle of Heel

If the boat is deviated from the upright position by increasing the angle of heel by a small quantity  $\theta$  (Fig. 1), the equilibrium between heeling moment and static stability can be expressed as

$$(F \cos \alpha) \{l \cos (\beta - \theta)\} = (W + F \cos \alpha) GZ \quad (1)$$

where since  $\theta$  is very small,  $\cos \theta \doteq 1$  and  $\sin \theta \doteq \theta$ . Also  $GZ = GM \sin \theta \doteq GM \cdot \theta$ . Eq. (1) can be simplified as

$$\begin{aligned} F \cdot l \cos \alpha (\cos \beta + \sin \beta \cdot \theta) \\ = (W + F \cos \alpha) GM \cdot \theta \end{aligned} \quad (2)$$

If  $F$  is given, put  $\theta = \theta_s$ , where  $\theta_s$  (rad) is the static angles of heel. Then  $\theta_s$  can be derived from Eq. (2) as

$$\begin{aligned} \theta_s = (F \cdot l \cos \alpha \cos \beta) / \{ (W + F \cos \alpha) GM \\ - F \cdot l \cos \alpha \sin \beta \} \end{aligned} \quad (3)$$

#### Dynamic Angle of Heel

Based on Eq. (2) the equilibrium between the

work done by heeling moment and dynamical stability can be expressed by

$$\begin{aligned} F \cdot l \cos \alpha (\cos \beta \int d\theta + \sin \beta \int \theta d\theta) \\ = (W + F \cos \alpha) GM \int \theta d\theta \end{aligned} \quad (4)$$

If  $F$  is given, put  $\theta = \theta_d$ , where  $\theta_d$  (rad) is the dynamic angle of heel. Then  $\theta_d$  can be derived from Eq. (4) as

$$\begin{aligned} \theta_d = (2 F \cdot l \cos \alpha \cos \beta) / \{ (W + F \cos \alpha) GM \\ - F \cdot l \cos \alpha \sin \beta \} \end{aligned} \quad (5)$$

In Fig. 1,  $B$  is the center of buoyancy.

#### Heeling Behavior

Fig. 2 shows a general diagram of the static stability and arbitrarily prescribed external heeling moments caused by hauling tension (lower line I-J) and by squall (upper line M-N).

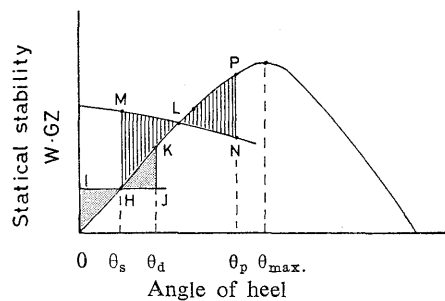


Fig. 2. General diagram of the static stability acted external heeling moments.

Lower line I-J; constant heeling moment caused by hauling tension ( $F$ ) and upper line M-N; external heeling moment caused by squall.

$\theta_s$ ; static angle of heel,  $\theta_d$ ; dynamic angle of heel,  $\theta_p$ ; permissible maximum angle of heel, and  $\theta_{max}$ ; angle in the maximum righting moment.

The value  $\theta_p$  is taken one of the smaller of the two values  $\theta_p = 12^\circ$  or  $\theta_p = \tan^{-1}(2F_{bd}/B)$ .  $F_{bd}$ ; freeboard and  $B$ ; breadth.

*Heeling caused by a Hauling Tension at the Upright Position*

Suppose that the boat floats initially at the upright position 0. Let the boat in this position be inclined only by a constant hauling tension ( $F$ ).

The boat is inclined to the position K corresponded to the dynamic angle of heel ( $\theta_d$ ). After that the boat returns to the position H corresponded to the static angle of heel ( $\theta_s$ ). This movement occurs in order to hold the equality of the work done by the heeling moment (shaded area OHI) and the work done by the righting moment (shaded area HJK), because at the position K the righting moment is greater than the heeling moment.

*Heeling caused by a Squall at the Inclined Position*

Suppose that the boat is in equilibrium at position H. Let the boat in position H be struck by a squall on the opposite side of the fishing operation. Then the boat is inclined to the position P. This inclination occurs in order to hold the equality of the work done by the heeling moment (shaded area HLM) and the work done by the righting moment (shaded area LNP). Finally the boat returns to the position L and stays in equilibrium in this position.

**Results and Discussion**

*Definition of the Safety Coefficient*

In this study the safety coefficient ( $C$ ) is defined as

$$C = \theta_p / \theta_d \quad (\geq 1) \quad (6)$$

The Japanese safety standard for small fishing boats<sup>3)</sup> suggests the permissible maximum angle of heel ( $\theta_p$ ; rad) caused by fishing operation as

$$\theta_p \leq 12^\circ \quad (=0.2094 \text{ rad})$$

or

$$\theta_p \leq \tan^{-1}(2 F_{bd}/B) \quad (7)$$

where  $F_{bd}$  (m) is the freeboard and  $B$  (m) is the breadth. The value  $\theta_p$  must be taken as the smaller of the two values as shown above.

Comparing Eq. (3) and Eq. (5), the following relationships can be obtained

$$\theta_d = 2\theta_s \quad (8)$$

*Determination of the Safety Coefficient*

The  $F$  in Eq. (3) can be rewritten by

$$F = (1/\cos \alpha) [W \cdot GM \cdot \theta_s / \{l \cos \beta + (l \sin \beta - GM)\theta_s\}] \quad (9)$$

In Eq. (9), since  $\theta_s$  is very small as mentioned already,  $l \cos \beta \gg (l \sin \beta - GM)\theta_s$ . Consequently, the static angle of heel due to  $F$  can be simplified as

$$\theta_s = \{(l \cos \beta) / (W \cdot GM)\} F \cos \alpha \quad (10)$$

According to the results obtained in the experiment, the hauling tension ( $F$ ) in standard fishing operation was

$$F = 367 \text{ kgw}$$

Likewise, the angle of inclination made by purse line ( $\alpha$ ) was, in the pursuing stage ( $0 < t \leq 171$  s)

$$\alpha = 40.2^\circ \quad (=0.7016 \text{ rad})$$

and in the hauling stage ( $171 < t \leq 238$  s)

$$\alpha = 0^\circ \quad (=0 \text{ rad})$$

where  $t$  is the time lapse of fishing operation.

Using the known values of the specific factors (Table 1) and the values of the constants mentioned above ( $F$  and  $\alpha$ ), the values of the safety coefficient ( $C$ ) can be calculated in two stages. Table 2 shows the result obtained.

The value  $C$  must be determined at the worst condition of heel, i.e., in this study  $\theta_p = 12^\circ$  ( $< 16.9^\circ$ ) under the hauling stage for the dynamic angle of heel. Therefore, the safety coefficient of the "UNA-I" in the worst condition is determined as  $C = 1.2$  (Table 2).

Since the angle in the maximum righting moment ( $\theta_{max}$ ) of the "UNA-I" was given as  $\theta_{max} = 32^\circ$  (Table 1) by the previous study,<sup>2)</sup> the value  $\theta_{max}/\theta_d = 3.3$  is kept in reserve for the external

**Table 2.** Results obtained of the values of the safety coefficient ( $C$ )

		Pursing stage		Hauling stage	
Static angle of heel	$\theta_s$ (°)	3.7		4.9	
Dynamic angle of heel	$\theta_d$ (°)	7.4		9.8	
Permissible maximum angle of heel	$\theta_p$ (°)	12.0	16.9*	12.0	16.9*
Safety coefficient	$C$	1.6	2.3	1.2	1.7

\* the value calculated by  $\theta_p = \tan^{-1}(2F_{bd}/B)$  applied freeboard  $F_{bd} = 0.55$  m and breadth  $B = 3.61$  m.

heeling moment caused by unexpected natural irregularities at sea such as squalls, winds, waves, swells etc.

*Relation between the Safety Coefficient and the Hauling Tension*

From Eqs. (7), (8) and (10),  $F$  is written as

$$F = (W \cdot GM \cdot \theta_p / l \cos \beta) \{1 / (2C \cos \alpha)\} \quad (11)$$

Based on Eq. (11), the value  $F$  can be calculated numerically for the range  $1 \leq C \leq 2$  in two stages. Fig. 3 shows the results obtained. From the figure, it is clear that if a high safety coefficient is desirable, the hauling tension must be reduced.

The lower curve "A" in Fig. 3 which is the worst condition of heel should be used in selecting the safety coefficient taking an appropriate value for an aimed fishing ground.

*Verification of the Calculated Angles of Heel*

Experiments on the angle of heel during fishing operation of the "UNA-I" were done 4 times at sea. Fig. 4 shows the result obtained. In the figure, the mean angles of heel measured by experiments were approximately fitted with the calculated values of the static angle of heel ( $\theta_s$ ).

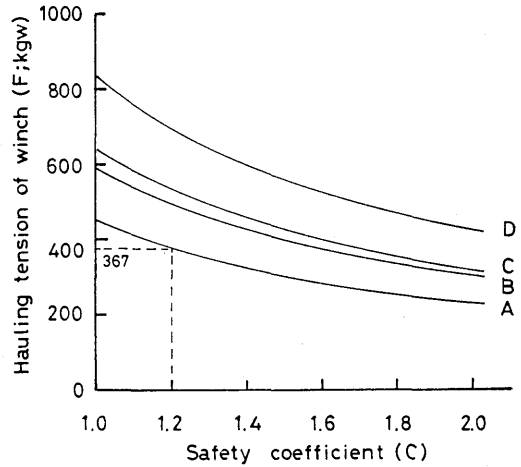


Fig. 3. Relationships between the safety coefficient ( $C$ ) and the hauling tension ( $F$ ) in the "UNA-I" under different conditions.

A;  $\theta_p = 12.0^\circ$  at hauling stage, B;  $\theta_p = 12^\circ$  at pursuing stage, C;  $\theta_p = 16.9^\circ$  at hauling stage, and D;  $\theta_p = 16.9^\circ$  at pursuing stage.

From "the Japanese safety standard for small fishing boats",<sup>2)</sup> the value  $\theta_p = 12.0^\circ$  and  $\theta_p = 16.9^\circ$  are obtained. The later is calculated by  $\theta_p \leq \tan^{-1} (2 F_{ba} / B)$  applying  $F_{ba} = 0.55$  m and  $B = 3.61$  m in the previous study.<sup>2)</sup>

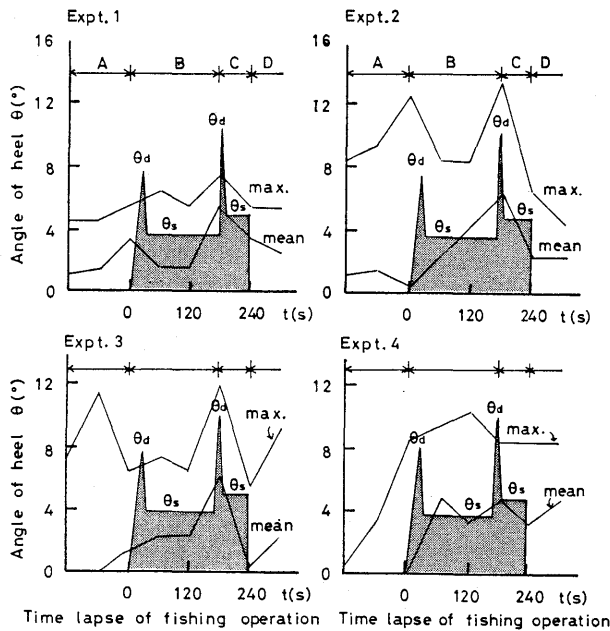


Fig. 4. Comparison between calculated angles of heel ( $\theta_s$  and  $\theta_d$ ) and measured angles of experiments (mean and max.) during the time lapse of fishing operation of the "UNA-I".  $\theta_s$ ; static angle of heel and  $\theta_d$ ; dynamic angle of heel, suffix "1"; pursuing stage and suffix "2"; hauling stage. A; pre-arrangement, B; pursuing stage; C; hauling stage, and D; post-arrangement. Shaded area shows the calculated inclination range  $\theta_s$  and  $\theta_d$ .

On the other hand, the maximum angles of heel measured by experiments were mostly affected by unexpected natural irregularities mentioned already. Except experiment No. 1 in Fig. 4, the calculated values  $\theta_s$  and  $\theta_a$  are included within the range of the measured mean and maximum values.

The authors examined, as the first step, the safety of a Peruvian small wooden purse seiner applying directly the Japanese permissible maximum angle of heel. In this case, the safety coefficient  $C$  must be expressed by the dynamic angle of heel ( $\theta_a$ ).

The angle at the maximum righting moment ( $\theta_{max}$ ) of Peruvian purse seiners ought to be slightly different from that of the Japanese one-boat purse seiners. Consequently, as a future subject, the Peruvian permissible maximum angle of heel ( $\theta_p$ ) has to be determined independently by studying unknown local natural factors such as meteorological and oceanographical conditions of the Peruvian coast.

Since the "UNA-I" is considered as a prototype of Peruvian small wooden purse seiners, under different conditions of the specific factors for each

individual boat, the simplified method presented in this study is effective and useful to examine the safety of similar-shaped small purse seiners utilized in the Third World Countries.

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